T: Plug location
S: Soft zone
Y: Oil nipple

Notes:
1. Unspecified chamfer: 1.0×45°
   Through hole chamfer: 1.0×45°
   Threaded hole chamfer: 2.0×45°
   Edges chamfer
2. Raceway of inner outer race induction hardened, hardness: 55~62HRC
   Depth=3.0mm
3. Inner & outer ring quenched & tempered, hardness: 207~262HB
4. Radial clearance: 0.04~0.25 mm
   Axial clearance: 0.04~0.25 mm