Notes:
1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
   Depth ≥ 3.5mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data

<table>
<thead>
<tr>
<th>Modulus (m)</th>
<th>Tooth no (z)</th>
<th>Gear heat treatment requirements</th>
<th>Date</th>
<th>Check</th>
</tr>
</thead>
<tbody>
<tr>
<td>130</td>
<td>24</td>
<td>Perfect (GB10009-88) 10</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Teeth pressure angle: θ = 20°

Modification coefficients: K = 0.5

Reduction coefficients: km = 0.5

Pitch diameter: d = 650

Lifting hole 2-M16 Depth 32 EQS(Z1) Mounting hole 24-Ø18 EQS

Model: 13125500

Name: Slewing Bearing

Material: 50Mn

Weight: 224kg

Technical drawing standards without noise according to JB/T3044-2011

Xuzhou Wanda Slewing Bearing Co., Ltd.